**HOUSING SUPPORT COMMITTEE MEETING**

**“Down East” Regional Committee**

**NC Balance of State Continuum of Care**

**Agenda**

**Wednesday, March 11, 2015**

**11:30 AM**

**Agenda**

1. **Welcome and Call to Order**
2. **Introductions**
3. **Review and Approval of Minutes from February 11, 2015**
4. **Review of Balance of State Steering Committee Meeting on March 03, 2015**
5. **PIT**
6. **Coordinated Assessment Update**
7. **2015 CoC Application Update**
8. **Regional Committees**
9. **2015 BoS Regional Committees**
10. **HMIS Update**
11. **Upcoming Meetings**
12. **Agency Updates**
13. **Adjournment**

**Next Meeting: Date TBD, Place TBD**

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